

ProPress®



SYSTEM w/Smart Connect® feature

viega

Submittal Package



- Potable Water
- Hydronic Heating
- Chilled Water
- Compressed Air
- Nitrogen N₂
- Argon
- Low Pressure Steam
- Fire Protection
- Vacuum
- Argomac - K (welding gas)
- Corgon
- Oxygen O₂ (non medical)

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System Data Sheet

System Description

ProPress®, ProPress XL™ and ProPress XLC are safe, reliable, and economical copper pipe installation systems that use modern cold press connection technology for a wide assortment of more than 500 fittings in dimensions ranging from 1/2" to 4".

Tubing: K, L, and M hard copper tubing from 1/2" to 4" and soft copper tubing in 1/2" to 1-1/4" diameters.

Applications

All tubing must comply with the ASTM B88 standard. ProPress fittings are approved for installations in both above and below ground applications. Per code, local inspector approval must be obtained prior to installation below ground.

Operating Parameters:

Operating Pressure 200 PSI Max.
Test Pressure 600 PSI Max.
Low Pressure Steam 15 PSI Max.
Vacuum 29.2" Mercury Max. @ 68°F
Operating Temperature 0°F - 250°F

Approved Applications:

- Potable water
- Hydronic heating (w/ Glycol)
- Chilled water
- Compressed Air (200 PSI Max.)
- Non Medical Gases (140 PSI Max.)
- Fire Sprinkler (175 PSI Max.)
- Low Pressure Steam (15 PSI Max.)
- Vacuum (29.2" Mercury Max. @ 68°F)

System Benefits

- Fast and Easy to Use
- Flameless
- Permanent Connections
- Wide Capacity from 1/2" to 4"
- Large Selection of Fittings
- Consistent Professional Appearance
- Less Equipment Required
- Environmentally Friendly Connection System
- Versatility of Fittings and Tools for Variety of Applications

Fittings

Viiega ProPress fittings are offered in 500+ configurations including: Elbows, Couplings, Reducers, Tees, Reducing Tees, Threaded Adapters, Unions, Caps, and Flanges. All threaded 1/2" - 2" fittings are bronze. ProPress and ProPress XLC fittings contain 0% lead in accordance with California AB 1953 and NSF 61 Annex G.

Smart Connect™ (SC Feature)

In ProPress 1/2" - 4" dimensions, the Smart Connect Feature assures leakage of liquids and/or gases from inside the system past the sealing element of an unpressed connection. The function of this feature is to provide the installer quick and easy identification of connections which have not been pressed prior to putting the system into operation.

RIDGID Pressing Tools			
Model	330C	330B	210B
Volts	120v	14.4v Battery	18v Battery
Amps	5.2A	27.2A	24A
Weight (w/out jaw)	9 lbs.	10 lbs.	6.4 lbs.

Tools

RIDGID offers three pressing tools for connecting ProPress fittings.

- 330-C Corded Tool (1/2" to 4")
- 330-B Battery powered Tool (1/2" to 4")
- 210-B Battery powered Tool (1/2")
- 1/2" to 4" fittings are pressed in 4-7 sec.

History

ProPress has been used in Europe since the late 1980s and in the U.S. since the late 1990s for a variety of applications. Backed by two plumbing leaders with over 175 years of combined excellence.

Warranty

Viiega ProPress products carry a 50-year warranty against defects in material and workmanship. The RIDGID Lifetime Warranty applies to tools, jaws and crimp rings from Ridge Tool Company.

Approvals and Certificates

NSF International

www.nsf.org/business/search_listings/index.asp#mname (enter "Viiega")

IAPMO

<http://pld.iapmo.org/> (enter "Viiega")

UL

<http://database.ul.com/cgi-bin/XYV/template/LISEXT/1FRAME/gfilebr.html> (enter "ex6157")

ABS

(American Bureau of Shipping)
<http://www.eagle.org/typeapproval/contents.html> (enter "Viiega")

CSA International

<http://www.csa-international.org/product/> (enter "Viiega")

FM

INTERNATIONAL APPROVALS

- Deutsch Verein des Gas-und Wasserfachese.V. (DVGW)
- Lloyd's Register (LLOYD'S)
- Det Norske Veritas (DNV)
- Registro Italiano Navale (RINA)
- Bureau Veritas (BV)
- KIWA

Compliant with

- ICC International Plumbing Code
- UPC Uniform Plumbing Code
- PHCC National standard plumbing code
- Florida Building Code, Volume I/Plumbing Code
- NFPA 13,13D, and 13R

Contact your local Viiega or RIDGID representative for details on local approvals

For more information on RIDGID products contact:

Ridge Tool Company
400 Clark Street, Elyria, Ohio 44036
Demos, Literature: 800-769-7743
Technical inquiries: 800-519-3456
Availability: 888-743-4333
Web: www.ridgid.com

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ProPress® Warranty

The Viega logo consists of the word "Viega" in a bold, black, sans-serif font, positioned above a solid yellow horizontal bar.

VIEGA LLC LIMITED WARRANTY PROPRESS® FITTINGS AND VALVES

Subject to the conditions and limitations in this Limited Warranty, Viega LLC (VIEGA) warrants to wholesalers and licensed plumbing and mechanical contractors in the United States and Canada that its PROPRESS fittings, when properly installed in non industrial and non marine applications and under normal conditions of use, will be free of failure from manufacturing defect for a period of fifty (50) years from date of installation and that its PROPRESS valves, when properly installed in non industrial and non marine applications and under normal conditions of use, will be free of failure from manufacturing defect for a period of two (2) years from date of installation.

Under this Limited Warranty, you only have a right to a remedy if the failure or leak resulted from a manufacturing defect in the products covered by this warranty and the failure or leak occurred during the warranty period. You do not have a remedy under this warranty and the warranty does not apply if the failure or any resulting damage is caused by (1) components other than those manufactured or sold by Viega; (2) not designing, installing, inspecting, or testing the ProPress fittings or valves in accordance with Viega's installation instructions in effect at the time of the installation; applicable code requirements; and accepted industry practice; (3) improper handling and protection of the product prior to and during installation, inadequate freeze protection, exposure to water pressures or temperatures or in applications outside acceptable operating conditions; (4) acts of nature such as, but not limited to, earthquakes, fire, flood, or lightning, or (5) external environmental causes, such as water quality variations, aggressive water, or other external chemical or physical conditions.

In the event of a leak or other failure of the parts covered by this warranty, it is the responsibility of the property owner to obtain and pay for repairs. Only if the warranty applies will Viega be responsible for the remedy under this warranty. The part or parts which you claim failed should be kept and Viega contacted by writing to the address below or telephoning 1-877-843-4262 within thirty (30) days after the leak or other failure and identifying yourself as having a warranty claim. You should be prepared to ship, at your expense, the product which you claim failed due to a manufacturing defect and document the date of installation. Within a reasonable time after receiving the product, Viega will investigate the reasons for the failure, which includes the right to inspect the product at Viega. Viega will notify you in writing of the results of its review.

In the event that Viega determines that the failure or leak was the result of a manufacturing defect in the part covered by this warranty and that this warranty applies, the **EXCLUSIVE AND ONLY REMEDY** under this warranty shall be the reimbursement for repair and/or replacement of the part. **VIEGA SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR OTHER DAMAGE (FOR EXAMPLE, WATER OR PROPERTY OR MOLD REMEDIATION) UNDER ANY LEGAL THEORY AND WHETHER ASSERTED BY DIRECT ACTION, FOR CONTRIBUTION OR INDEMNITY OR OTHERWISE.**

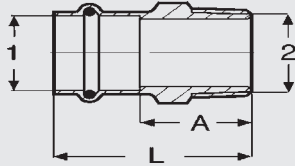
THE ABOVE WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. If a limited warranty shall be found to apply, such warranty is limited to four years. Other than this Limited Warranty, Viega does not authorize any person or firm to create for it any other obligation or liability in connection with its products.

This Limited Warranty gives you specific legal rights and you also may have other rights which may vary from state to state. This warranty shall be interpreted and applied under the law of the state in which the product is installed and is intended as a Commercial Warranty.

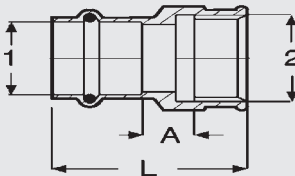
ProPress Warranty 0408



Dimensional Documentation



Adapter P x MNPT					
Stock Code	Size		Material	A (in)	L (in)
	1	2			
77812	1/2"	3/8" NPT	Bronze	0.96	1.713
77817	1/2"	1/2" NPT	Bronze	1.12	1.870
77822	1/2"	3/4" NPT	Bronze	1.22	1.969
77827	3/4"	1/2" NPT	Bronze	1.18	2.087
77832	3/4"	3/4" NPT	Bronze	1.18	2.087
22348	3/4"	1" NPT	Bronze	1.42	2.323
77837	1"	3/4" NPT	Bronze	1.32	2.224
77842	1"	1" NPT	Bronze	1.46	2.362
77847	1"	1-1/4" NPT	Bronze	1.73	2.638
77852	1-1/4"	1" NPT	Bronze	1.42	2.441
77857	1-1/4"	1-1/4" NPT	Bronze	1.54	2.559
77862	1-1/4"	1-1/2" NPT	Bronze	1.65	2.677
77867	1-1/2"	1-1/4" NPT	Bronze	1.54	2.953
77872	1-1/2"	1-1/2" NPT	Bronze	1.54	2.953
22343	1-1/2"	2" NPT	Bronze	1.83	3.248
22338	2"	1-1/2" NPT	Bronze	1.67	3.248
77877	2"	2" NPT	Bronze	1.67	3.248



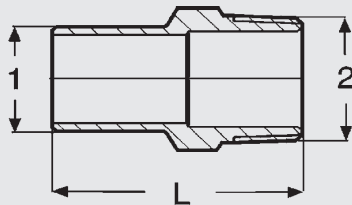
Adapter P x FNPT					
Stock Code	Size		Material	A (in)	L (in)
	1	2			
77887	1/2"	3/8" NPT	Bronze	0.224	1.378
77892	1/2"	1/2" NPT	Bronze	0.291	1.575
77897	1/2"	3/4" NPT	Bronze	0.394	1.693
77902	3/4"	1/2" NPT	Bronze	0.331	1.772
77907	3/4"	3/4" NPT	Bronze	0.394	1.850
14548	1"	1/2" NPT	Bronze	0.252	1.693
77912	1"	3/4" NPT	Bronze	0.394	1.850
77917	1"	1" NPT	Bronze	0.480	2.047
77922	1"	1-1/4" NPT	Bronze	0.539	2.126
22208	1-1/4"	1/2" NPT	Bronze	0.374	1.929
77927	1-1/4"	1" NPT	Bronze	0.205	1.890
77932	1-1/4"	1-1/4" NPT	Bronze	0.382	2.087
77937	1-1/4"	1-1/2" NPT	Bronze	0.461	2.165
77942	1-1/2"	1-1/4" NPT	Bronze	0.382	2.480
77947	1-1/2"	1-1/2" NPT	Bronze	0.382	2.480
77952	2"	2" NPT	Bronze	0.445	2.717

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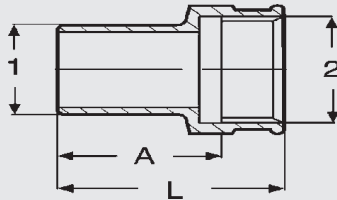
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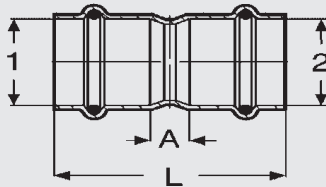
Dimensional Documentation



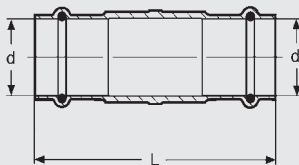
Adapter FTG x MNPT				
Stock Code	Size		Material	L (in)
	1	2		
77957	1/2"	3/8" NPT	Bronze	1.732
77962	1/2"	1/2" NPT	Bronze	1.969
77967	1/2"	3/4" NPT	Bronze	2.047
77972	3/4"	1/2" NPT	Bronze	2.028
77977	3/4"	3/4" NPT	Bronze	2.146
14553	1"	3/4" NPT	Bronze	2.146
77982	1"	1" NPT	Bronze	2.362
77987	1-1/4"	1-1/4" NPT	Bronze	2.657
77992	1-1/2"	1-1/2" NPT	Bronze	2.051
77997	2"	2" NPT	Bronze	3.543



Adapter FTG x FNPT					
Stock Code	Size		Material	A (in)	L (in)
	1	2			
78002	1/2"	3/8" NPT	Bronze	1.031	1.437
78007	1/2"	1/2" NPT	Bronze	1.118	1.654
78012	1/2"	3/4" NPT	Bronze	1.181	1.732
78017	3/4"	1/2" NPT	Bronze	1.217	1.752
78022	3/4"	3/4" NPT	Bronze	1.256	1.811
22218	1"	1/2" NPT	Bronze	1.433	1.969
22213	1-1/4"	1/2" NPT	Bronze	1.630	2.165
78027	1"	1" NPT	Bronze	1.307	1.969
78032	1-1/4"	1-1/4" NPT	Bronze	1.484	2.165
78037	1-1/2"	1-1/2" NPT	Bronze	1.878	2.559
78042	2"	2" NPT	Bronze	2.335	3.031



Coupling P x P with Stop				
Stock Code	Size	Material	A (in)	L (in)
	1			
78047	1/2"	Copper	0.236	1.732
78052	3/4"	Copper	0.394	2.205
78057	1"	Copper	0.394	2.205
78062	1-1/4"	Copper	0.394	2.441
78067	1-1/2"	Copper	0.394	3.307
78072	2"	Copper	0.472	3.622



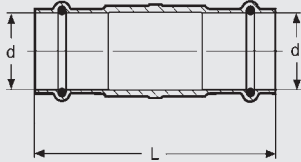
Coupling P x P No Stop			
Stock Code	Size	Material	L (in)
	1		
78172	1/2"	Copper	1.732
78177	3/4"	Copper	2.205
78182	1"	Copper	2.205
78187	1-1/4"	Copper	2.441
78192	1-1/2"	Copper	3.307
78197	2"	Copper	3.622

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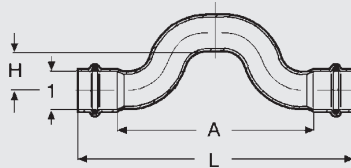
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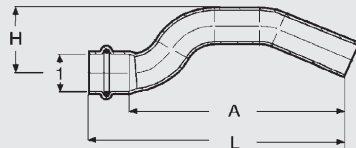
Dimensional Documentation



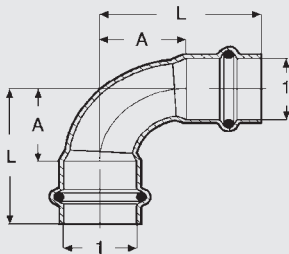
Coupling P x P Extended No Stop			
Stock Code	Size	Material	L (in)
	1		
78213	1/2"	Copper	2.9
78218	3/4"	Copper	3.3
78223	1"	Copper	3.7
78228	1-1/4"	Copper	4.1
78233	1-1/2"	Copper	4.7
78238	2"	Copper	5.2



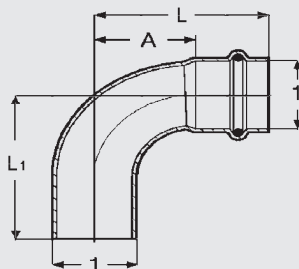
Cross-Over P x P					
Stock Code	Size	Material	A (in)	L (in)	H (in)
	1				
77742	1/2"	Copper	3.622	5.118	0.772
77747	3/4"	Copper	4.488	6.339	0.902



Cross-Over FTG x P Close Rough					
Stock Code	Size	Material	A (in)	L (in)	H (in)
	1				
78137	1/2"	Copper	3.835	4.583	1.098
78142	3/4"	Copper	4.638	5.543	1.539



Elbow 90° P x P Close Rough				
Stock Code	Size	Material	A (in)	L (in)
	1			
77317	1/2"	Copper	0.748	1.496
77322	3/4"	Copper	1.039	1.945
77327	1"	Copper	1.323	2.228
77332	1-1/4"	Copper	1.654	2.677
77337	1-1/2"	Copper	1.984	3.402
77342	2"	Copper	2.551	4.126



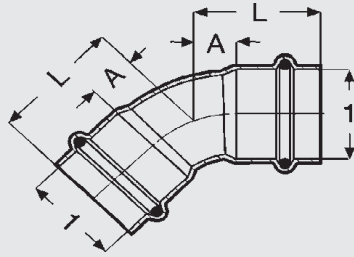
Elbow 90° FTG x P Close Rough					
Stock Code	Size	Material	A (in)	L (in)	L1 (in)
	1				
77347	1/2"	Copper	0.748	1.496	1.535
77352	3/4"	Copper	1.039	1.945	1.984
77357	1"	Copper	1.323	2.228	2.268
77362	1-1/4"	Copper	1.654	2.677	2.756
77367	1-1/2"	Copper	1.984	3.402	3.480
77372	2"	Copper	2.551	4.126	4.205

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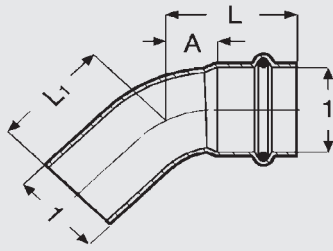
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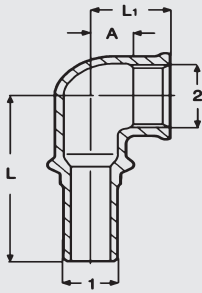
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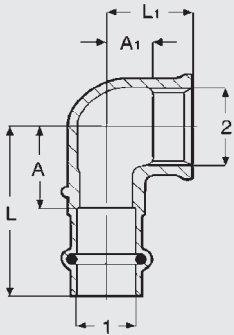
Elbow 45° P x P				
Stock Code	Size	Material	A (in)	L (in)
	1			
77607	1/2"		0.295	1.043
77612	3/4"		0.433	1.339
77617	1"		0.551	1.457
77622	1-1/4"		0.685	1.709
77627	1-1/2"		0.823	2.240
77632	2"		1.059	2.634



Elbow 90° FTG x P					
Stock Code	Size	Material	A (in)	L (in)	L1 (in)
	1				
77637	1/2"		0.311	1.059	1.098
77642	3/4"		0.433	1.339	1.374
77647	1"		0.551	1.457	1.492
77652	1-1/4"		0.685	1.709	1.787
77657	1-1/2"		0.823	2.240	2.319
77662	2"		1.059	2.634	2.709



Elbow 90° FTG x FNPT					
Stock Code	Size	Material	A (in)	L (in)	L1 (in)
	1 2				
77577	1/2" x 1/2" NPT		0.331	2.008	0.866

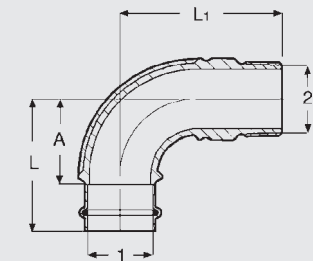


Elbow 90° P x FNPT						
Stock Code	Size	Material	A (in)	A1 (in)	L (in)	L1 (in)
	1 2					
22193	1/2" x 3/8" NPT		0.945	0.295	1.693	0.728
77532	1/2" x 1/2" NPT		0.984	0.331	1.732	0.866
77537	1/2" x 3/4" NPT		1.142	0.409	1.890	0.965
77542	3/4" x 3/4" NPT		1.150	0.488	2.055	1.043
77547	3/4" x 1/2" NPT		1.142	0.472	2.047	1.004
22203	1" x 1/2" NPT		1.299	0.709	2.205	1.260
77552	1" x 1" NPT		1.417	0.618	2.323	1.280
22198	1-1/4" x 1/2" NPT		1.260	0.728	2.283	1.260
77557	1-1/4" x 1-1/4" NPT		1.575	0.841	2.598	1.516
77562	1-1/2" x 1-1/2" NPT		1.614	1.012	3.031	1.693
77567	2" x 2" NPT		2.244	1.469	3.819	2.165

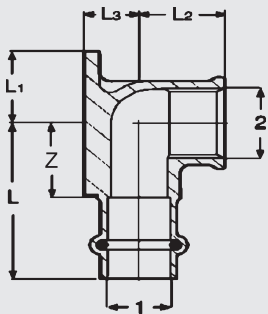
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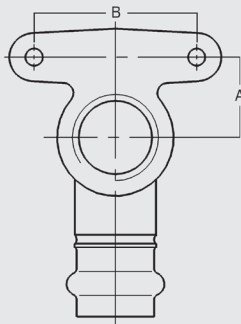
Dimensional Documentation



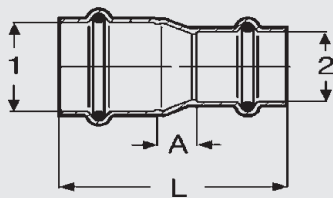
Elbow 90° P x MNPT					
Stock Code	Size	Material	A (in)	A1 (in)	L1 (in)
	1 2				
77492	1/2" x 1/2" NPT	Bronze	0.945	1.693	1.890
77497	1/2" x 3/4" NPT	Bronze	0.945	1.693	2.047
77502	3/4" x 1/2" NPT	Bronze	0.984	1.890	1.870
77507	3/4" x 3/4" NPT	Bronze	1.102	2.008	2.323
77512	1" x 1" NPT	Bronze	1.382	2.287	2.835
77517	1-1/4" x 1-1/4" NPT	Bronze	1.870	2.894	3.465
77522	1-1/2" x 1-1/2" NPT	Bronze	2.205	3.622	3.839
77527	2" x 2" NPT	Bronze	2.756	4.331	4.724



Elbow Drop 90° PxF with Wall Plate							
Stock Code	Size	Material	L (in)	L1 (in)	L2 (in)	L3 (in)	Z (in)
	1 2						
22223	1/2" x 3/8" NPT	Bronze	1.770	0.830	0.510	0.730	1.020
77697	1/2" x 1/2" NPT	Bronze	1.732	0.835	0.866	0.512	0.984
77702	3/4" x 3/4" NPT	Bronze	2.047	1.181	1.122	0.835	1.142
72481	1" x 1" NPT	Bronze	2.360	0.980	0.870	1.260	1.460



Hi Ear 90° P x FNPT				
Stock Code	Size	Material	A (in)	B (in)
	1			
77572	1/2"	Bronze	.890	1.730



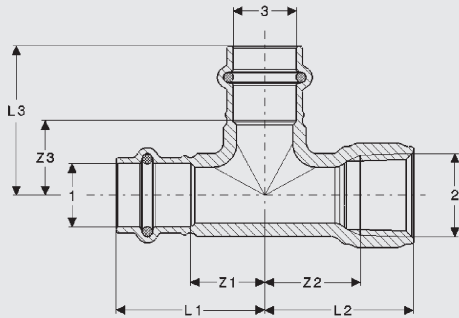
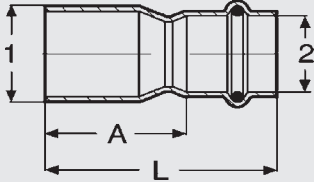
Reducer P x P				
Stock Code	Size	Material	A (in)	L (in)
	1 2			
78147	3/4" x 1/2"	Copper	0.445	2.071
15603	1" x 1/2"	Copper	0.736	2.362
78152	1" x 3/4"	Copper	0.504	2.287
15593	1-1/4" x 3/4"	Copper	0.728	2.638
78157	1-1/4" x 1"	Copper	0.614	2.524
18473	1-1/2" x 3/4"	Copper	0.994	3.327
15588	1-1/2" x 1"	Copper	0.768	3.071
78162	1-1/2" x 1-1/4"	Copper	0.528	2.959
18468	2" x 3/4"	Copper	1.524	4.016
15608	2" x 1"	Copper	1.319	3.780
22328	2" x 1-1/4"	Copper	0.827	3.425
78167	2" x 1-1/2"	Copper	0.846	3.827

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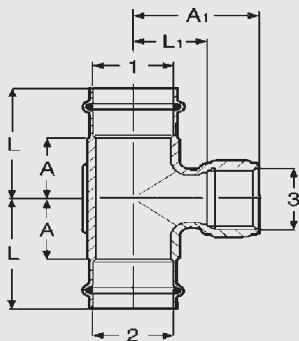


Dimensional Documentation



Reducer FTG x P					
Stock Code	Size		Material	A (in)	L (in)
	1	2			
78077	3/4"	1/2"	Copper	1.417	2.165
78082	1"	1/2"	Copper	1.693	2.441
78087	1"	3/4"	Copper	1.417	2.323
22333	1-1/4"	1/2"	Copper	2.185	2.933
78092	1-1/4"	3/4"	Copper	1.850	2.756
78097	1-1/4"	1"	Copper	1.575	2.480
15573	1-1/2"	1/2"	Copper	2.008	2.756
14543	1-1/2"	3/4"	Copper	2.559	3.465
78102	1-1/2"	1"	Copper	2.283	3.189
78107	1-1/2"	1-1/4"	Copper	2.047	3.071
15578	2"	1/2"	Copper	2.913	3.661
15583	2"	3/4"	Copper	2.874	3.780
78112	2"	1"	Copper	3.031	3.937
78117	2"	1-1/4"	Copper	2.795	3.819
78122	2"	1-1/2"	Copper	2.638	4.055

Tee P x FNPT x P										
Stock Code	Size			Material	Z1 (in)	Z2 (in)	Z3L (in)	L1 (in)	L2 (in)	L3 (in)
	1	2	3							
77583	1/2"	1/2"	1/2"	Bronze	0.75	0.96	0.75	1.50	1.50	1.50
77593	3/4"	1/2"	3/4"	Bronze	0.94	0.96	0.94	1.85	1.50	1.85
7758?	3/4"	3/4"	3/4"	Bronze	1.94	1.14	0.94	1.85	1.69	1.85
77598	1"	3/4"	1"	Bronze	1.14	1.08	1.14	2.05	1.77	2.05
77603	1-1/4"	3/4"	1-1/4"	Bronze	1.26	1.20	1.26	2.28	1.89	2.28
77608	1-1/2"	3/4"	1-1/2"	Bronze	1.34	1.36	1.34	2.76	2.05	2.76
77613	2"	3/4"	2"	Bronze	1.69	1.56	1.69	3.27	2.24	3.27

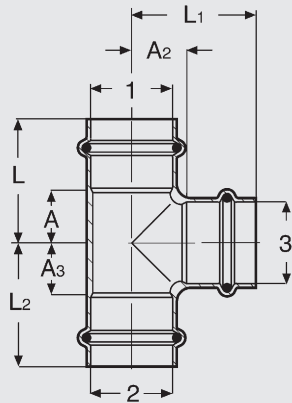


Tee P x P x F								
Stock Code	Size			Material	A (in)	A1 (in)	L (in)	L1 (in)
	1	2	3					
77582	1/2"	1/2"	1/2"	Bronze	0.945	1.339	1.693	0.803
14563	3/4"	3/4"	1/4"	Bronze	0.768	1.378	1.673	0.928
77587	3/4"	3/4"	1/2"	Bronze	1.004	1.673	1.909	1.138
77592	1"	1"	1/2"	Bronze	1.004	1.772	1.909	1.236
15623	1"	1"	3/4"	Bronze	1.161	1.969	2.067	1.343
77597	1-1/4"	1-1/4"	1/2"	Bronze	0.886	1.929	1.909	1.323
15618	1-1/4"	1-1/4"	3/4"	Bronze	0.945	1.929	1.969	1.303
78342	1-1/2"	1-1/2"	1/2"	Bronze	0.748	1.969	2.165	1.433
15613	1-1/2"	1-1/2"	3/4"	Bronze	0.886	2.087	2.303	1.461
77602	2"	2"	1/2"	Bronze	0.984	2.165	2.559	1.630
14558	2"	2"	3/4"	Bronze	1.083	2.362	2.657	1.736

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Dimensional Documentation



Stock Code	Size			Material	A (in)	A2 (in)	A3 (in)	L (in)	L1 (in)	L2 (in)
	1	2	3							
77377		1/2"		Copper	0.738	0.498	0.738	1.496	1.443	1.496
77382	1-1/2"	1-1/2"	3/4"	Copper	0.906	0.591	0.906	1.654	1.496	1.654
15493	1-1/2"	1-1/2"	1"	Copper	1.102	0.551	1.102	1.850	1.457	1.850
77387		3/4"		Copper	0.837	0.591	0.837	1.752	1.496	1.752
77392	3/4"	1/2"	1/2"	Copper	0.687	0.630	0.984	1.594	1.378	1.732
77397	3/4"	1/2"	3/4"	Copper	0.844	0.591	1.142	2.752	1.496	1.890
77402	3/4"	3/4"	1/2"	Copper	0.687	0.630	0.687	1.594	1.378	1.594
77407	3/4"	3/4"	1"	Copper	0.965	0.630	0.965	1.870	1.535	1.870
77412		1"		Copper	0.955	0.787	0.955	1.870	1.693	1.870
22263	1"	1/2"	3/4"	Copper	0.846	0.748	1.240	1.752	1.654	1.988
94767	1"	1/2"	1"	Copper	0.978	0.787	1.516	1.870	1.693	2.264
77417	1"	3/4"	1/2"	Copper	0.703	0.787	0.886	1.594	1.535	1.791
77422	1"	3/4"	3/4"	Copper	0.837	0.748	1.043	1.752	1.654	1.949
77427	1"	3/4"	1"	Copper	0.709	0.787	1.161	1.870	1.693	2.067
77432	1"	1"	1/2"	Copper	0.689	0.787	0.689	1.594	1.535	1.594
77437	1"	1"	3/4"	Copper	0.844	0.748	0.844	1.752	1.654	1.752
15488	1"	1"	1 1/4"	Copper	1.161	0.837	1.161	2.067	1.870	2.067
77442		1 1/4"		Copper	1.024	0.866	1.024	2.047	1.890	2.047
22253	1-1/4"	1/2"	1-1/4"	Copper	1.024	0.866	1.772	2.047	1.890	2.520
22243	1-1/4"	3/4"	1/2"	Copper	0.650	0.925	1.122	1.673	1.673	2.028
22258	1-1/4"	3/4"	3/4"	Copper	0.768	0.866	1.299	1.791	1.772	2.205
22268	1-1/4"	3/4"	1"	Copper	0.886	0.906	1.398	1.929	1.811	2.303
22248	1-1/4"	3/4"	1-1/4"	Copper	1.024	0.866	1.535	2.047	1.890	2.441
22238	1-1/4"	1"	1/2"	Copper	0.650	0.925	0.906	1.673	1.673	1.811
94762	1-1/4"	1"	3/4"	Copper	0.768	0.866	1.142	1.791	1.772	2.047
14568	1-1/4"	1"	1"	Copper	0.886	0.906	1.280	1.909	1.811	2.185
94757	1-1/4"	1-1/4"	1/2"	Copper	0.650	0.925	0.650	1.673	1.673	1.673
77452	1-1/4"	1-1/4"	3/4"	Copper	0.768	0.886	0.768	1.791	1.772	1.791
77447	1-1/4"	1-1/4"	1"	Copper	0.886	0.906	0.886	1.909	1.811	1.909
77457		1-1/2"		Copper	1.142	1.142	1.142	2.559	2.559	2.559
15478	1-1/2"	3/4"	3/4"	Copper	0.906	1.299	1.229	2.323	2.205	2.205
15473	1-1/2"	1/2"	1-1/2"	Copper	1.240	1.240	1.417	2.657	2.657	2.165
15468	1-1/2"	1"	3/4"	Copper	0.906	1.299	1.063	2.323	2.205	1.969
15458	1-1/2"	1"	1"	Copper	0.738	1.063	1.535	2.165	1.969	2.441
15463	1-1/2"	1"	1-1/2"	Copper	1.132	1.132	1.831	2.559	2.559	2.736
22233	1-1/2"	1-1/4"	3/4"	Copper	0.669	1.142	1.083	2.087	2.047	2.106
15453	1-1/2"	1-1/4"	1"	Copper	0.738	1.181	1.289	2.165	2.087	2.323
15483	1-1/2"	1-1/4"	1-1/4"	Copper	0.886	1.142	1.339	2.283	2.165	2.362
15448	1-1/2"	1-1/2"	1/2"	Copper	0.463	1.102	0.463	1.890	1.850	1.890
77462	1-1/2"	1-1/2"	3/4"	Copper	0.669	1.142	0.669	2.087	2.047	2.087
77467	1-1/2"	1-1/2"	1"	Copper	0.748	1.181	0.748	2.165	2.087	2.165
77472	1-1/2"	1-1/2"	1-1/4"	Copper	0.886	1.142	0.866	2.283	2.165	2.283
77477		2"		Copper	1.378	1.378	1.378	2.953	2.953	2.953

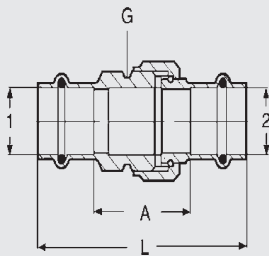
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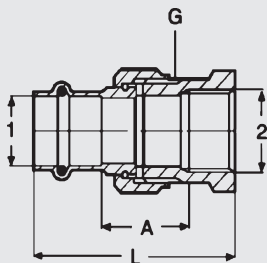
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Dimensional Documentation

Tee P x P x P (continued from previous page)										
Stock Code	Size			Material	A (in)	A2 (in)	A3 (in)	L (in)	L1 (in)	L2 (in)
	1	2	3							
15533	2" x 1/2" x 2"			Copper	1.772	1.772	1.535	3.346	3.346	2.283
15523	2" x 1" x 1"			Copper	1.220	1.772	1.732	2.795	2.638	2.638
15528	2" x 1" x 2"			Copper	1.772	1.722	2.244	3.346	3.346	3.150
15518	2" x 1-1/4" x 1-1/4"			Copper	0.935	1.329	1.841	2.520	2.362	2.874
15498	2" x 1-1/2" x 1"			Copper	0.817	1.378	1.447	2.402	2.283	2.874
15513	2" x 1-1/2" x 3/4"			Copper	0.709	1.378	1.260	2.283	2.283	2.677
15508	2" x 1-1/2" x 1-1/4"			Copper	0.935	1.486	1.545	2.520	2.520	2.972
15503	2" x 1-1/2" x 1-1/2"			Copper	1.142	1.378	1.654	2.717	2.795	3.071
22228	2" x 1-1/2" x 2"			Copper	1.378	1.378	1.890	2.953	2.953	3.327
15538	2" x 2" x 1/2"			Copper	0.541	1.299	0.541	2.126	2.047	2.126
94777	2" x 2" x 3/4"			Copper	0.797	1.260	0.797	2.372	2.165	2.372
94772	2" x 2" x 1"			Copper	0.915	1.299	0.915	2.490	2.205	2.490
77487	2" x 2" x 1-1/4"			Copper	1.043	1.378	1.043	2.618	2.402	2.618
77482	2" x 2" x 1-1/2"			Copper	1.142	1.378	1.142	2.717	2.795	2.717



Union P x P						
Stock Code	Size		Material	A (in)	L (in)	G (in)
	1	2				
77667	1/2"		Bronze	1.260	2.756	3/4
77352	3/4"		Bronze	1.335	3.146	1
77357	1"		Bronze	1.827	3.638	1-1/4
77362	1-1/4"		Bronze	1.634	3.681	1-1/2
77367	1-1/2"		Bronze	2.126	4.962	2
77372	2"		Bronze	2.067	5.217	2-1/2

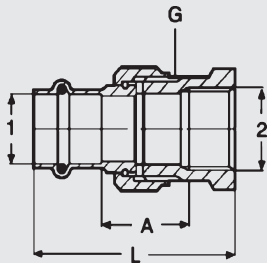


Union P x FNPT						
Stock Code	Size		Material	A (in)	L (in)	G (in)
	1	2				
77752	1/2" x 1/2" NPT		Bronze	0.961	2.244	3/4
77757	3/4" x 3/4" NPT		Bronze	0.957	2.417	1
77762	1" x 1" NPT		Bronze	1.303	2.870	1-1/4
77767	1-1/4" x 1-1/4" NPT		Bronze	1.268	2.972	1-1/2
77772	1-1/2" x 1-1/2" NPT		Bronze	1.760	3.858	2
77777	2" x 2" NPT		Bronze	1.646	3.917	2-1/2

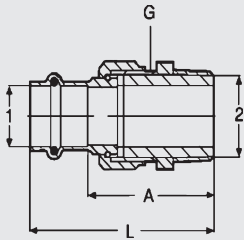
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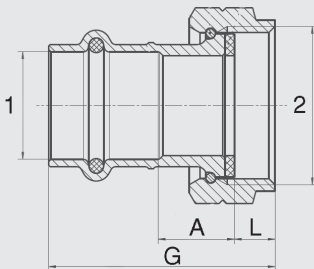
Dimensional Documentation



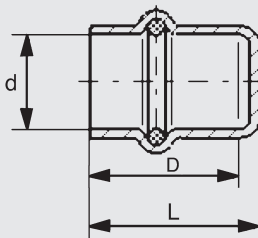
Di-electric Union P x FNPT						
Stock Code	Size		Material	A (in)	L (in)	G (in)
	1	2				
15558	1/2" x 1/2" NPT		Bronze	0.961	2.244	1-1/4
15568	3/4" x 3/4" NPT		Bronze	1.110	2.571	1-1/2
15553	1" x 1" NPT		Bronze	1.004	2.571	1-1/2
15548	1-1/4" x 1-1/4" NPT		Bronze	0.972	2.677	2
15543	1-1/2" x 1-1/2" NPT		Bronze	1.004	3.102	2-1/4
15563	2" x 2" NPT		Bronze	1.260	3.531	2-3/4



UnionP x MNPT						
Stock Code	Size		Material	A (in)	L (in)	G (in)
	1	2				
77782	1/2" x 1/2" NPT		Bronze	2.087	2.835	3/4
77787	3/4" x 3/4" NPT		Bronze	2.142	3.047	1
77792	1" x 1" NPT		Bronze	2.732	3.638	1-1/4
77797	1-1/4" x 1-1/4" NPT		Bronze	2.677	3.701	1-1/2
77802	1-1/2" x 1-1/2" NPT		Bronze	3.228	4.646	2
77807	2" x 2" NPT		Bronze	3.169	4.744	2-1/2



Tailpiece Adapter P x F Union						
Stock Code	Size		Material	A (in)	L (in)	G (in)
	1	2				
77753	1/2" x 1" BSP		Bronze	0.393	0.354	1.496
77758	3/4" x 1" BSP		Bronze	0.629	0.334	1.870
77763	1" x 1" BSP		Bronze	0.807	0.334	2.047
77764	1" x 1-1/4" BSP		Bronze	0.728	0.413	2.047

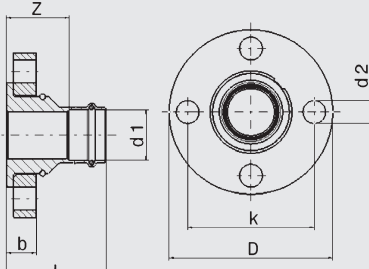


Cap P					
Stock Code	Size		Material	L (in)	D (in)
	d				
77712	1/2"		Copper	.917	0.799
77717	3/4"		Copper	1.067	0.945
77722	1"		Copper	1.110	0.992
77727	1-1/4"		Copper	1.181	1.024
77732	1-1/2"		Copper	1.622	1.465
77737	2"		Copper	1.811	1.575

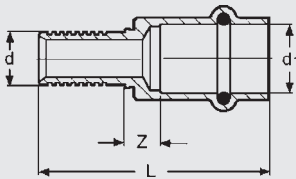
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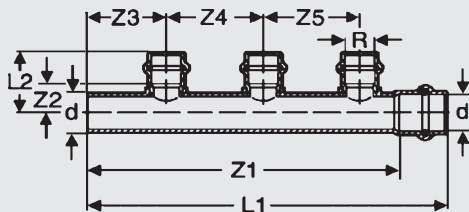
Dimensional Documentation



Adaptor Flange P x Flange									
Stock Code	Size	Material	L (in)	Z (in)	b1 (in)	b2 (in)	D (in)	K (in)	d2 (in)
	d1								
19708	1"		2.756	1.850	0.630	0.827	4.331	3.110	0.630
19713	1-1/4"		2.756	1.850	0.630	0.827	4.528	3.504	0.630
19718	1-1/2"		3.071	1.654	0.630	0.827	4.921	3.858	0.630
19723	2"		3.661	2.087	0.630	0.827	5.906	4.764	0.748



PureFlow/ProPress Adapter PEX x P				
Stock Code	Size	Material	L (in)	Z (in)
	d			
67620	1/2" x 1/2"		1.575	0.236
67626	1/2" x 3/4"		1.831	0.335
67627	5/8" x 1/2"		1.496	0.157
67628	5/8" x 3/4"		1.831	0.335
67630	3/4" x 1/2"		1.417	0.079
67640	3/4" x 3/4"		1.732	0.236
67660	1" x 1"		1.969	0.315

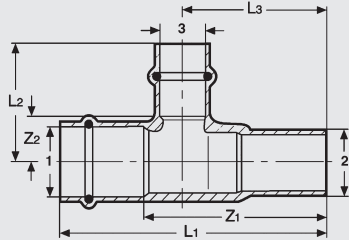


ProPress Manifold 3-Outlets (open) P x FTG x P									
Stock Code	Size	Material	L1 (in)	L2 (in)	Z1 (in)	Z2 (in)	Z3 (in)	Z4 (in)	Z5 (in)
	d x R								
65803	1" x 1/2"		7.323	1.512	6.378	0.773	1.654	1.969	1.969

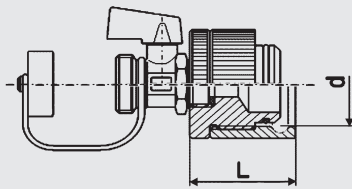
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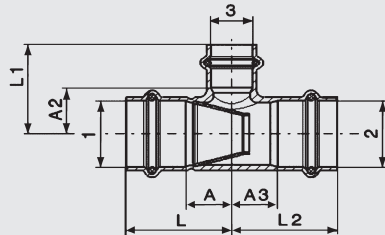
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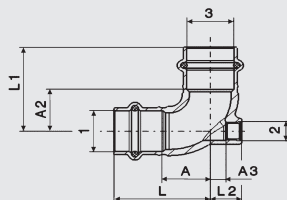
ProPress Manifold 1-Outlet (open) P x FTG x P							
Stock Code	Size	Material	Z1 (in)	Z2 (in)	L1 (in)	L2 (in)	L3 (in)
65801	1" x 2" x 3"	Bronze	2.500	.0787	3.661	1.535	2.067



Bronze Pressure Test Plug			
Stock Code	Size	Material	L (in)
	d		
78202	1/2"	Bronze	1.654
78207	3/4"	Bronze	1.654
78212	1"	Bronze	1.654
78217	1-1/4"	Bronze	1.654
78222	1-1/2"	Bronze	1.811
78227	2"	Bronze	1.929



Venturi Tee P x P x P								
Stock Code	Size	Material	A (in)	A2 (in)	A3 (in)	L (in)	L1 (in)	L2 (in)
	1 2 3							
23388	3/4" x 3/4" x 1/2"	Copper	0.689	0.630	0.433	1.594	1.378	1.594
23393	1" x 1" x 1/2"	Copper	0.689	0.787	0.689	1.594	1.535	1.594
23398	1" x 1" x 3/4"	Copper	0.846	0.748	0.591	1.752	1.654	1.752
23403	1-1/4" x 1-1/4" x 1/2"	Copper	0.650	0.925	0.650	1.673	1.673	1.673
23408	1-1/4" x 1-1/4" x 3/4"	Copper	0.768	0.866	0.768	1.791	1.772	1.791

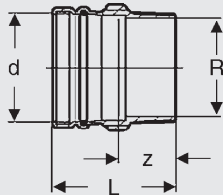


Vent Tee P x FNPT x P								
Stock Code	Size	Material	A (in)	A2 (in)	A3 (in)	L (in)	L1 (in)	L2 (in)
	1 2 3							
14573	1/2" x 1/8" NPT x 1/2"	Bronze	0.748	0.748	0.315	1.496	1.496	0.591
14578	3/4" x 1/8" NPT x 3/4"	Bronze	0.906	0.906	0.315	1.811	1.811	0.591

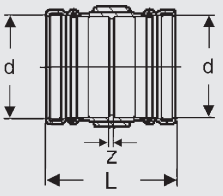
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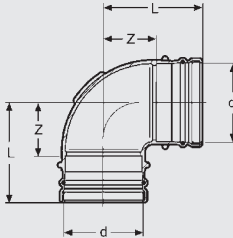
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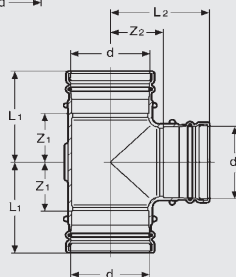
Adapter P x M				
Stock Code	Material	Size	Z (in)	L (in)
		d R		
91332	Bronze	2-1/2" x 2-1/2" NPT	2.047	4.213
91337	Bronze	3" x 3" NPT	2.047	4.213
91327	Bronze	4" x 4" NPT	1.969	4.528



Coupling P x P with Stop				
Stock Code	Material	Size	Z (in)	L (in)
		d		
91342	Bronze	2-1/2"	0.315	4.528
91347	Bronze	3"	0.315	4.528
91352	Bronze	4"	0.315	5.315



Elbow 90° P x P				
Stock Code	Material	Size	Z (in)	L (in)
		d		
91357	Bronze	2-1/2"	2.165	4.331
91362	Bronze	3"	2.362	4.528
91367	Bronze	4"	2.894	5.453

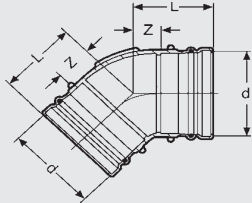


Tee P x P x P						
Stock Code	Material	Size	Z1 (in)	Z2 (in)	L1 (in)	L2 (in)
		d1 d2 d3				
91372	Bronze	2-1/2"	2.224	2.224	4.331	4.331
15633	Bronze	2-1/2" x 2-1/2" x 1-1/2"	1.618	2.283	3.602	3.701
91377	Bronze	3"	2.421	2.421	4.528	4.528
15638	Bronze	3" x 3" x 1-1/2"	1.618	2.480	3.720	3.898
91382	Bronze	4"	2.933	2.933	5.453	5.453
91387	Bronze	4" x 4" x 2"	1.831	3.071	4.331	4.665
91392	Bronze	4" x 4" x 2-1/2"	2.165	2.894	4.724	5.059
91397	Bronze	4" x 4" x 3"	2.362	2.894	4.921	5.059
15643	Bronze	4" x 4" x 1-1/2"	1.598	3.130	4.094	4.547
91402	Bronze	2-1/2" x 2-1/2" x 2"	1.831	2.205	3.937	3.819
91407	Bronze	3" x 3" x 2"	1.831	2.441	3.937	4.016
91412	Bronze	3" x 3" x 2-1/2"	2.165	2.362	4.331	4.547

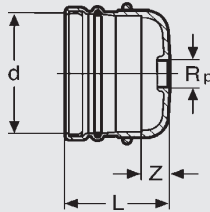
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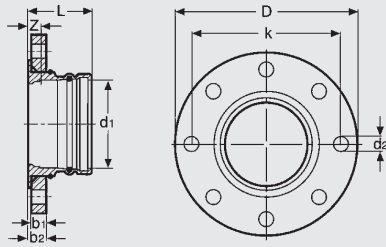
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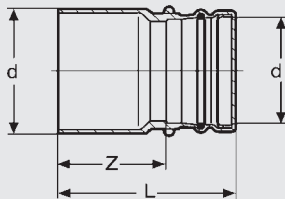
Elbow 45° P x P				
Stock Code	Material	Size	Z (in)	L (in)
		d		
91417	Bronze	2-1/2"	1.083	3.248
91422	Bronze	3"	1.181	3.346
91427	Bronze	4"	1.358	3.917



Cap P				
Stock Code	Material	Size	Z (in)	L (in)
		d Rp		
91432	Bronze	2-1/2" x 3/4" NPT	0.827	2.992
91437	Bronze	3" x 3/4" NPT	0.846	3.012
91442	Bronze	4" x 3/4" NPT	0.945	3.504



Adapter Flange P x Flan									
Stock Code	Material	Size	Z (in)	L (in)	b1 (in)	b2 (in)	k (in)	D (in)	d2 (in)
		d1							
19728	Bronze	2-1/2"	0.984	3.091	0.787	0.827	5.512	7.087	0.748
19733	Bronze	3"	1.024	3.150	0.787	0.906	5.984	7.480	0.748
19738	Bronze	4"	0.630	3.150	0.807	0.906	7.520	9.055	0.748

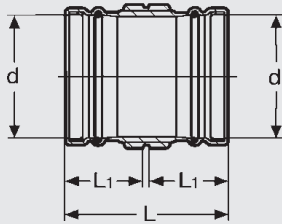


Reducer FTG x P				
Stock Code	Material	Size	Z (in)	L (in)
		d d1		
91452	Bronze	4" x 2-1/2"	3.150	4.567
91472	Bronze	3" x 2-1/2"	2.819	4.921
91457	Bronze	4" x 3"	3.031	4.606

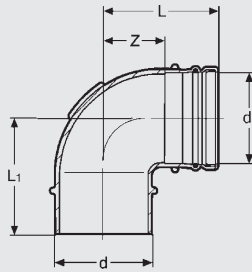
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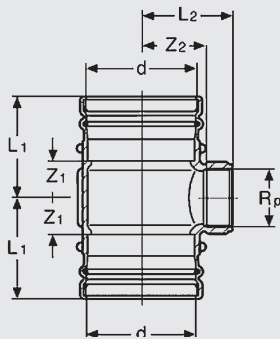
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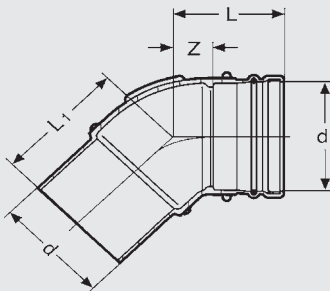
Coupling P x P No Stop				
Stock Code	Material	Size	L (in)	L1 (in)
		d		
91467	Bronze	2-1/2"	4.528	2.185
91472	Bronze	3"	4.528	2.185
17593	Bronze	4"	5.315	2.579



Elbow 90° FTG x P					
Stock Code	Material	Size	Z (in)	L (in)	L1 (in)
		d			
91492	Bronze	2-1/2"	2.224	4.331	4.606
91497	Bronze	3"	2.559	4.685	4.803
91502	Bronze	4"	2.972	5.472	5.591



Tee P x P x F						
Stock Code	Material	Size	Z1 (in)	Z2 (in)	L1 (in)	L2 (in)
		d d Rp				
91507	Bronze	4"x4"x2"	1.535	2.717	4.035	3.583
91512	Bronze	4"x4"x3/4"	1.220	2.520	3.740	3.209
91517	Bronze	2-1/2"x2-1/2"x2"	1.929	1.929	4.035	2.795
91522	Bronze	2-1/2"x2-1/2"x3/4"	1.240	1.772	3.346	2.461
91527	Bronze	3"x3"x2"	1.929	2.205	4.035	3.071
91532	Bronze	3"x3"x3/4"	1.220	2.047	3.346	2.756



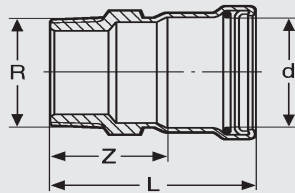
Elbow 45° FTG x P					
Stock Code	Material	Size	Z (in)	L (in)	L1 (in)
		d			
91537	Bronze	2-1/2"	1.142	3.248	3.819
91542	Bronze	3"	1.240	3.346	4.094
91547	Bronze	4"	1.417	3.898	4.921

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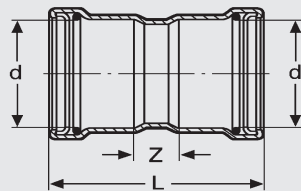
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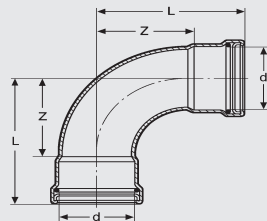
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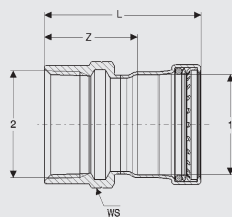
Adapter P x MNPT				
Stock Code	Material	Size	Z (in)	L (in)
		d R		
20823	Copper	2-1/2" x 2-1/2" NPT	2.520	4.213
20828	Copper	3" x 3" NPT	2.598	4.567
20838	Copper	4" x 4" NPT	2.736	5.098



Coupling P x P with Stop				
Stock Code	Material	Size	Z (in)	L (in)
		d		
20728	Copper	2-1/2"	0.945	4.331
20733	Copper	3"	0.984	4.921
20738	Copper	4"	1.063	5.787



Elbow 90° P x P				
Stock Code	Material	Size	Z (in)	L (in)
		d		
20623	Copper	2-1/2"	3.189	4.882
20628	Copper	3"	3.760	5.728
20633	Copper	4"	4.902	7.264

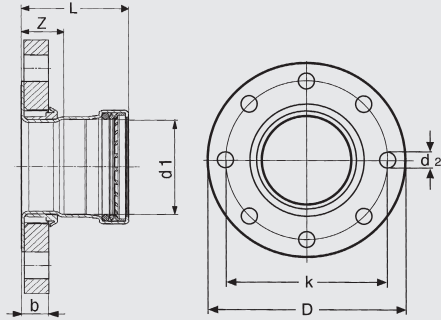


Adapter P x FNPT				
Stock Code	Material	Size	Z(in)	L(in)
		1 2		
20819	Copper	2 1/2" x 2 1/2" NPT	2.46	4.15
20829	Copper	3" x 3" NPT	2.60	4.57
20839	Copper	4" x 4" NPT	2.78	5.14

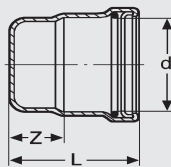
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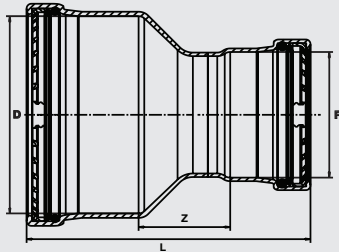
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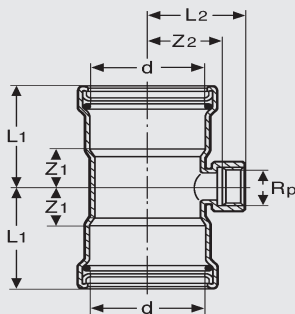
Adapter Flange P x Flange (new version)								
Stock Code	Material	Size	Z (in)	L (in)	b (in)	k (in)	D (in)	d2 (in)
		d1						
20853	Copper/Steel	2-1/2"	1.102	2.795	0.787	5.512	7.087	0.748
20858	Copper/Steel	3"	1.201	3.169	0.787	5.984	7.480	0.748
20863	Copper/Steel	4"	1.204	3.602	0.807	7.520	9.055	0.748



Cap P				
Stock Code	Material	Size	Z (in)	L (in)
		d		
20833	Copper	2-1/2"	1.339	3.031
20643	Copper	3"	1.358	3.327
20848	Copper	4"	1.398	3.760



XL-C Reducer P x P				
Stock Code	Material	Size	Z (in)	L (in)
		D R		
20685	Copper	2-1/2" x 1"	1.759	4.358
20690	Copper	2-1/2" x 1-1/4"	1.610	4.338
20695	Copper	2-1/2" x 1-1/2"	1.519	4.637
20700	Copper	2-1/2" x 2"	1.413	4.688
20705	Copper	3" x 1-1/2"	1.775	5.173
20710	Copper	3" x 2"	1.527	5.078
20715	Copper	3" x 2-1/2"	1.405	5.066
20720	Copper	4" x 2"	2.055	5.999
20725	Copper	4" x 2-1/2"	1.933	5.938
20730	Copper	4" x 3"	1.700	6.031

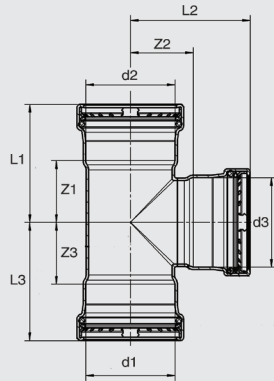


Tee P x P x FNPT						
Stock Code	Material	Size	Z1 (in)	Z2 (in)	L1 (in)	L2 (in)
		d d Rp				
20868	Copper	4" x 4" x 2"	1.594	2.598	3.957	3.287
20873	Copper	4" x 4" x 3/4"	0.965	2.461	3.327	3.071
20878	Copper	2-1/2" x 2-1/2" x 2"	1.535	1.831	3.228	2.520
22883	Copper	2-1/2" x 2-1/2" x 3/4"	0.906	1.693	2.598	2.303
22893	Copper	3" x 3" x 3/4"	0.925	1.949	2.894	2.559
20888	Copper	3" x 3" x 3"	1.555	1.984	3.523	2.854

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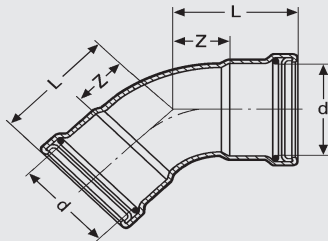


Tee P x P x P								
Stock Code	Material	Size	Z1 (in)	Z2 (in)	Z3 (in)	L1 (in)	L2 (in)	L3 (in)
		d1 d2 d3						
20704	Copper	2-1/2" x 2" x 3/4"	1.586	1.614	1.043	3.169	2.519	2.736
20709	Copper	2 1/2" x 2" x 1"	1.653	1.732	1.043	3.240	2.637	1.043
22283	Copper	2-1/2" x 2" x 1-1/2"	1.909	1.732	1.299	3.504	3.169	2.992
22278	Copper	2-1/2" x 2" x 2"	2.232	1.732	1.535	3.819	3.327	3.228
20714	Copper	2-1/2" x 2" x 2-1/2"	2.411	1.870	1.830	3.996	3.562	3.523
22298	Copper	2-1/2" x 2-1/2" x 3/4"	0.906	1.575	0.906	2.598	2.480	2.598
22303	Copper	2-1/2" x 2-1/2" x 1/2"	0.906	1.516	0.906	2.598	2.264	2.598
22293	Copper	2-1/2" x 2-1/2" x 1"	1.043	1.732	1.043	2.736	2.638	2.736
22288	Copper	2-1/2" x 2-1/2" x 1-1/4"	1.161	1.713	1.161	2.854	2.756	2.854
20803	Copper	2-1/2" x 2-1/2" x 1-1/2"	1.299	1.732	1.299	2.992	3.169	2.992
20688	Copper	2-1/2" x 2-1/2" x 2"	1.535	1.732	1.535	3.228	3.327	3.228
20683	Copper	2-1/2"	1.831	1.870	1.831	3.524	3.563	3.524
20694	Copper	2-1/2" x 1-1/4" x 2-1/2"	3.236	1.870	1.830	4.271	3.562	3.523
20689	Copper	2-1/2" x 1" x 2-1/2"	3.287	1.870	1.830	4.192	3.562	3.523
20684	Copper	2-1/2" x 3/4" x 2-1/2"	3.228	1.870	1.830	4.133	3.562	3.523
22323	Copper	3" x 3" x 3/4"	0.925	1.870	.925	2.894	2.776	2.894
22308	Copper	3" x 3" x 1"	1.063	1.988	1.063	3.031	2.894	3.031
22313	Copper	3" x 3" x 1-1/4"	1.181	1.969	1.181	3.150	3.012	3.150
20798	Copper	3" x 3" x 1-1/2"	1.299	1.988	1.299	3.287	3.425	3.287
20698	Copper	3" x 3" x 2"	1.555	1.988	1.555	3.524	3.583	3.524
20703	Copper	3" x 3" x 2-1/2"	1.850	2.126	1.850	3.819	3.819	3.819
20734	Copper	3" x 2" x 2-1/2"	2.629	2.125	1.850	4.212	3.818	3.818
20732	Copper	3" x 2" x 2"	2.334	1.999	1.555	3.917	3.582	3.523
20727	Copper	3" x 1-1/2" x 3"	3.751	2.145	2.066	5.177	4.114	4.035
20729	Copper	3" x 1-1/4" x 3"	3.870	2.145	2.066	4.901	4.114	4.035
20724	Copper	3" x 1" x 3"	3.996	2.145	2.066	3.996	4.114	4.035
20719	Copper	3" x 3/4" x 3"	3.818	2.145	2.066	4.724	4.114	4.035
20693	Copper	3"	2.067	2.146	2.067	4.035	4.114	4.035
20794	Copper	4" x 4" x 1"	1.358	2.499	1.358	3.720	3.405	3.720
20795	Copper	4" x 4" x 1-1/4"	1.358	2.490	1.358	3.720	3.523	3.720
20808	Copper	4" x 4" x 1-1/2"	1.358	2.500	1.358	3.720	3.937	3.720
20713	Copper	4" x 4" x 2"	1.594	2.500	1.594	3.957	4.094	3.957
20718	Copper	4" x 4" x 2-1/2"	1.890	2.638	1.890	4.252	4.331	4.252
20723	Copper	4" x 4" x 3"	2.106	2.657	2.106	4.469	4.626	4.469
20708	Copper	4"	2.598	2.697	2.598	4.961	5.059	4.961

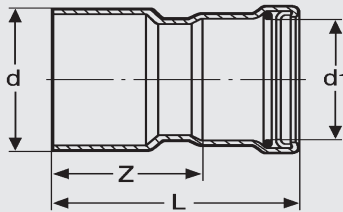
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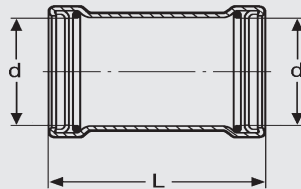
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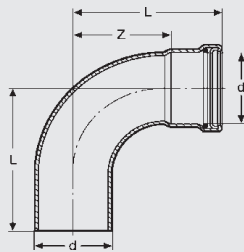
Elbow 45° P x P				
Stock Code	Material	Size	Z (in)	L (in)
		d		
20653	Copper	2-1/2"	1.476	3.169
20658	Copper	3"	1.732	3.701
20663	Copper	4"	2.224	4.587



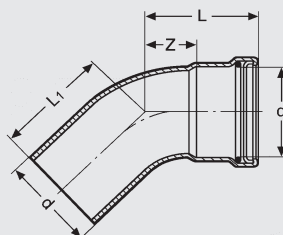
FTG x P Reducer				
Stock Code	Material	Size	Z (in)	L (in)
		d d1		
20758	Copper	2-1/2" x 2"	2.264	3.858
20763	Copper	3" x 2"	2.815	4.409
20768	Copper	3" x 2-1/2"	2.559	4.252
20773	Copper	4" x 2"	4.232	5.807
20778	Copper	4" x 2-1/2"	4.173	5.787
20783	Copper	4" x 3"	3.957	5.846
20813	Copper	2-1/2" x 1-1/2"	2.480	3.937
20818	Copper	3" x 1-1/2"	3.346	4.803
20814	Copper	2-1/2" x 1"	3.610	4.515
20815	Copper	2-1/2" x 1-1/4"	3.464	4.488
20817	Copper	3" x 1-1/4"	3.976	4.999



Coupling P x P No Stop			
Stock Code	Material	Size	L (in)
		d d1	
20743	Copper	2-1/2"	4.331
20748	Copper	3"	4.921
20753	Copper	4"	5.787



FTG x P 90° Elbow					
Stock Code	Material	Size	Z (in)	L (in)	L1 (in)
		d			
20638	Copper	2-1/2"	3.189	4.882	4.803
20643	Copper	3"	3.760	5.728	5.630
20548	Copper	4"	4.902	7.264	7.126

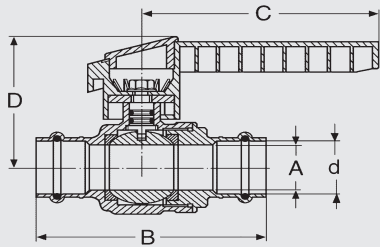


Elbow 45° FTG x P					
Stock Code	Material	Size	Z (in)	L (in)	L1 (in)
		d			
20668	Copper	2-1/2"	1.476	3.169	3.091
20673	Copper	3"	1.732	3.701	3.602
20678	Copper	4"	2.224	4.587	4.449

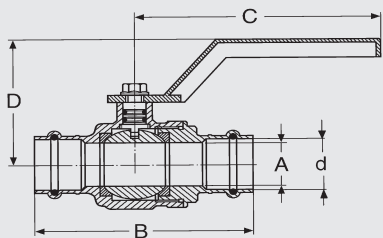
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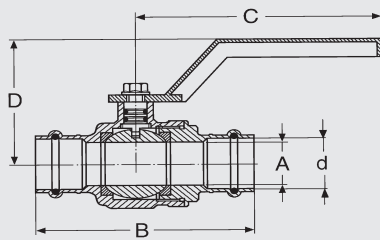
Dimensional Documentation



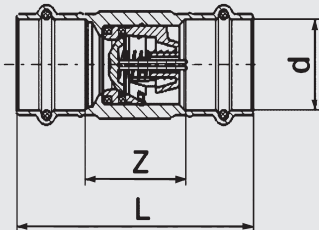
ProPress Ball Valve - Plastic Handle P x P Model #2970						
Stock Code	Size	Material	A (in)	B (in)	C (in)	D (in)
	d					
22053	1/2"	Bronze	0.551	3.346	4.331	2.402
22058	3/4"	Bronze	0.787	3.819	4.331	2.461
22063	1"	Bronze	0.984	4.291	4.823	2.795
22068	1-1/4"	Bronze	1.260	4.685	4.823	3.228
22073	1-1/2"	Bronze	1.575	5.610	5.315	3.661
22078	2"	Bronze	1.969	6.756	5.315	3.976



ProPress Ball Valve - Metal Handle P x P Model #297010						
Stock Code	Size	Material	A (in)	B (in)	C (in)	D (in)
	d					
22053	1/2"	Bronze	0.551	3.346	4.331	2.402
22058	3/4"	Bronze	0.787	3.819	4.331	2.461
22063	1"	Bronze	0.984	4.291	4.823	2.795
22068	1-1/4"	Bronze	1.260	4.685	4.823	3.228
22073	1-1/2"	Bronze	1.575	5.610	5.315	3.661
22078	2"	Bronze	1.969	6.756	5.315	3.976



ProPress Ball Valve - Stainless Trim P x P Model #29703						
Stock Code	Size	Material	A (in)	B (in)	C (in)	D (in)
	d					
22054	1/2"	Bronze	0.551	3.346	4.331	2.402
22059	3/4"	Bronze	0.787	3.819	4.331	2.461
22064	1"	Bronze	0.984	4.291	4.823	2.795
22069	1-1/4"	Bronze	1.260	4.685	4.823	3.228
22074	1-1/2"	Bronze	1.575	5.610	5.315	3.661
22080	2"	Bronze	1.969	6.756	5.315	3.976

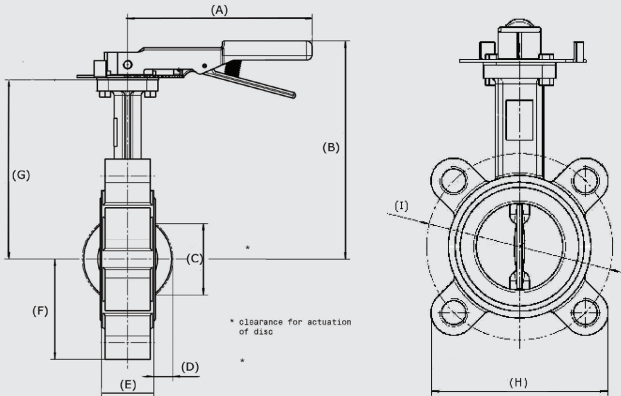


Bronze Check Valve P x P Model #2974				
Stock Code	Size	Material	Z (in)	L (in)
	1			
22353	1/2"	Bronze	.0866	2.362
22358	3/4"	Bronze	1.142	2.953
22363	1"	Bronze	1.339	3.150
22368	1-1/4"	Bronze	1.693	3.740
22373	1-1/2"	Bronze	2.087	4.921
22378	2"	Bronze	2.559	5.709

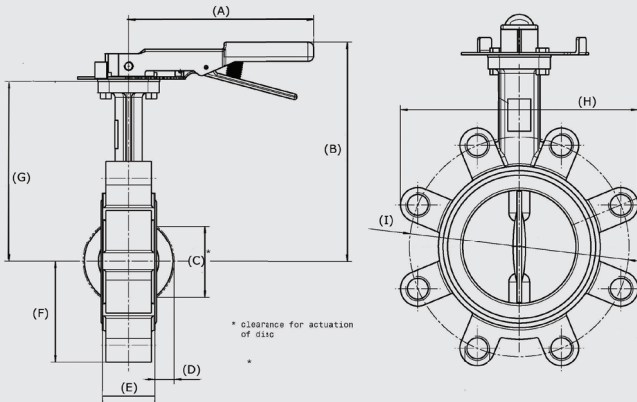
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Dimensional Documentation



Butterfly Valve Model #287381											
Stock Code	Size	Material	A (in)	B (in)	C (in)	D (in)	E (in)	F (in)	G (in)	H (in)	I (in)
22074	2-1/2"	Various	6.496	7.401	2.165	0.433	1.811	2.637	5.354	5.196	5.511
22075	3"	Various	6.496	7.637	2.795	0.669	1.811	2.819	5.590	7.007	5.984



Butterfly Valve Model #287381											
Stock Code	Size	Material	A (in)	B (in)	C (in)	D (in)	E (in)	F (in)	G (in)	H (in)	I (in)
22076	4"	Various	9.055	8.464	3.543	0.905	2.047	3.622	6.417	8.267	7.48

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TEST REPORT

Send To: 72320
VIEGA N.A., INC.
PLUMBING AND HEATING SYSTEMS
ENNESTER WEG 9
ATTENDORN 57439
GERMANY
Attn: MR. ANDREW GRANZOW

Customer: 72320
VIEGA N.A., INC.
PLUMBING AND HEATING SYSTEMS
ENNESTER WEG 9
ATTENDORN 57439
GERMANY
Attn: MR. ANDREW GRANZOW

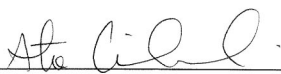
Plant: 72322
VIEGA GMBH & CO. KG
PRODUCTION FACILITY ATTENDORN
ENNESTER WEG 9
ATTENDORN 57439
GERMANY
Attn: MRS. FIONA HEINRICHS

Sample Description: ProPress XL-C
Test Type: QQ - Qualification Testing

Thank you for having your product tested by NSF.

The enclosed report details the result of the testing performed on your product. Your program representative will be contacting you in the near future if there are any remaining issues concerning the status of this product.

Please do not hesitate to contact us if you have any immediate questions pertaining to your product.

Reviewer: 

Status: **Pass**

Atabek Ciechanowski - Manager, Engineering Laboratory

CC: Program: 130 - Mechanical Plumbing Products (including Section 9 of Standard 61)
Program Rep: MARK MAPILI
Region: 02 - Europe
PA Project: 227078

General Information

Standard: OMP - MECHANICAL PLUMBING PRODUCTS PROGRAM

Family Code AA
 Performance Standard IAPMO PS-117
 Trade Designation Viega ProPress

Sample Id: **S-0000152314**
 Description: ProPress XL-C
 Sampled Date: 03/24/2005
 Received Date: 03/25/2005

Testing Parameter	Result	Units
Engineering Lab		
Unrestrained Pressure Test - 73 degrees F		
Pressure:	600	psi
Duration:	4	hours
Temperature:	68	degrees F
Slippage:	0.014	inches
Required test pressure:	600	psi
Actual test pressure:	600	psi
Required test duration:	48	hours
Actual test duration:	48	hours
Required max. slippage:	0.157	inches
Actual max. slippage:	0.014	inches
Required leakage or damage:	None	
Actual leakage or damage:	No	
Unrestrained Pressure Test-73 degrees F	Pass	
Unrestrained Pressure Test - 210 degrees F		
Pressure:	600	psi
Duration:	48	hours
Temperature:	208	degrees F
Slippage:	0.020	inches
Required test pressure:	600	psi
Actual test pressure:	600	psi
Required test duration:	48	hours
Actual test duration:	48	hours
Required max. slippage:	0.154	inches
Actual max. slippage:	0.020	inches
Required leakage or damage:	None	
Actual leakage or damage:	No	
Unrestrained Pressure Test-210 degrees F	Pass	
Static Torsion Test		
Torque applied:	177	ft.*lbf.
Pressure:	400	psi
Duration:	48	hours
Temperature:	68	degrees F
Required torque:	177	ft.*lbf.
Actual torque:	177	ft.*lbf.
Required pressure:	400	psi
Actual pressure:	400	psi
Required duration:	48	hours
Actual duration:	48	hours
Evidence of cracking or slippage:	None	
Actual cracking or slippage:	No	

Sample Id: S-0000152314

Testing Parameter	Result	Units
Engineering Lab (Cont'd)		
Static Torsion Test	Pass	
Bending Test		
Load applied:	240	lbs.
Pressure:	400	psi
Duration:	48	hours
Temperature:	68	degrees F
Required load:	240	lbs.
Actual load:	240	lbs.
Required pressure:	400	psi
Actual pressure:	400	psi
Required duration:	48	hours
Actual duration:	48	hours
Evidence of leakage:	None	
Actual leakage:	No	
Bending Test	Pass	
Vacuum Test		
Initial vacuum:	24.5	inch of Hg
Final vacuum:	24.5	inch of Hg
Duration:	1	hours
Temperature:	68	degrees F
Required vacuum:	24.5	inch of Hg
Actual vacuum:	24.5	inch of Hg
Required test duration:	1	hours
Actual test duration:	1	hours
Required vacuum drop > 0.5 inch of Hg:	No	
Actual vacuum drop > 0.5 inch of Hg:	No	
Vacuum Test	Pass	
Water Hammer Test		
Frequency:	0.5	Hz
Initial pressure:	36.5	psi
Surge pressure:	420.5	psi
Cycles completed:	10000	cycles
Required cycles:	10000	cycles
Actual cycles:	10000	cycles
Required surge pressure:	400	psi
Actual surge pressure:	420.5	psi
Required leakage or damage:	None	
Actual leakage or damage:	No	
Water Hammer Test	Pass	
Vibration Test		
Frequency:	25	Hz
Deflection:	0.065	inches
Pressure:	400	psi
Duration:	48	hours
Required number of cycles:	1000000	cycles
Actual number of cycles:	1000000	cycles
Required pressure:	400	psi
Actual pressure:	400	psi
Required duration:	48	hours
Actual duration:	48	hours

Sample Id: S-0000152314

Testing Parameter	Result	Units
Engineering Lab (Cont'd)		
Evidence of leakage:	None	
Actual leakage:	No	
Vibration Test	Pass	
Spalling Test		
Cold water cycle temperature:	68	degrees F
Hot water cycle temperature:	208	degrees F
Cold water pressure:	145	psi
Hot water pressure:	145	psi
Time at cold temperature:	15	min.
Time at hot temperature:	15	min.
Cycle change time:	1.0	min.
Required number of cycles:	5000	
Actual number of cycles:	5000	cycles
Required leakage:	None	
Actual leakage:	No	
Spalling Test	Pass	
Dynamic Torsion Test		
Angle of torsion:	5	degree
Temperature:	73	degrees F
Pressure:	400	psi
Duration:	48	hours
Required number of cycles:	10000	
Actual number of cycles:	10000	
Required pressure:	400	psi
Actual pressure:	400	psi
Required duration:	48	hours
Actual duration:	48	hours
Evidence of leakage:	None	
Actual leakage:	No	
Dynamic Torsion Test	Pass	
Dynamic Torsion Test		
Angle of torsion:	5	degree
Temperature:	208	degrees F
Pressure:	400	psi
Duration:	48	hours
Required number of cycles:	10000	
Actual number of cycles:	10000	
Required pressure:	400	psi
Actual pressure:	400	psi
Required duration:	48	hours
Actual duration:	48	hours
Evidence of leakage:	None	
Actual leakage:	No	
Dynamic Torsion Test	Pass	

Testing Laboratories:

All work performed at: → Id
WT_TST

Address

Witness Testing
The testing reported herein occurred at an offsite location and was witnessed by NSF International staff.

References to Testing Procedures:

<u>NSF Reference</u>	<u>Parameter / Test Description</u>
P1066	Unrestrained Pressure Test - 73 degrees F
P1067	Unrestrained Pressure Test - 210 degrees F
P1068	Static Torsion Test
P1069	Bending Test
P1070	Vacuum Test
P1071	Water Hammer Test
P1072	Vibration Test
P1073	Spalling Test
P1074	Dynamic Torsion Test



**NSF International Report
Page 1 of 3**

NSF International
789 Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48113-0140
Phone: 734-769-8010
Fax: 734-769-0109

Test Date: November 2-10, 1998, for all tests except Spalling Test (section 4.1.8), which was initiated November 9, 1998, and was completed in March, 1999.

Issuance Date: September 23, 1999

Revision Date: N/A

Client: VIEGA
Production Facility Attendorn
Ennester WEG 9
Attendorn 57439
Germany

Source of Test Sample: VIEGA
Production Facility Attendorn
Ennester WEG 9
Attendorn 57439
Germany

IAPMO File Number: None

Product Description: Viega Profipress copper fitting 2 inch CTS

Sample submitted by:

Client *
 IAPMO R & T Inspector (See Annex B for "Instruction for Testing" form)

All portions of each test performed were under continuous and direct supervision of NSF International.

Concluding Summary:

Viega Profipress copper fitting 2 inch CTS complied with IAPMO IGC 137-99.

Testing Conducted By:

Lab Staff: Alie C. [Signature] Date: 6/12/00

Supervisor: J. [Signature] Date: 6/12/00

NSF International Report
Page 2 of 3

Scope of Testing: Evaluation and testing were conducted to determine compliance of the Viega Profipress copper fitting ½ inch CTS against the requirements of IAPMO IGC 137-99.

Primary and Subsequent Standards: IAPMO IGC 137-99

Sections

IAPMO IGC 137-99:

<u>Parameter</u>	<u>Section</u>	<u>Pass/Fail</u>
Material Requirements	Section 3	Pass

Section 3.1

The copper fitting complies with the material requirements of ANSI/ASME B16.22 and the chemical composition requirements of ASTM B 88 (Annex 1).

Section 3.2

The o-ring complies with the requirements of NSF 61 (Annex 2).

Section 3.3

The copper fitting complies with the requirements of NSF 61 (Annex 2).

Unrestrained Hydrostatic Pressure Test at 68°F	Section 4.1.1	Pass
---	----------------------	-------------

Test assemblies fabricated with type K, L and M tubing (hard and annealed) were filled with water and a hydrostatic pressure of 600 psi was applied at a temperature of 68°F for a period of 48 hours. No slippage was observed after the first hour and no leakage occurred during the testing period.

Unrestrained Hydrostatic Pressure Test at 210°F	Section 4.1.2	Pass
--	----------------------	-------------

Test assemblies fabricated respectively with type K, L and M tubing (hard and annealed) were filled with water and a hydrostatic pressure of 600 psi was applied at a temperature of 210°F for a period of 48 hours. No slippage was observed after the first hour and no leakage was detected.

Static Torsion Test	Section 4.1.3	Pass
----------------------------	----------------------	-------------

Test assemblies fabricated respectively with type K, L and M tubing (hard and annealed) were subjected to a torsion of 18 ft-lbf. After application of the torsion, a hydrostatic pressure of 400 psi was applied at a temperature of 68°F for a period of 48 hours. No leakage of the joints was detected.

Bending Test	Section 4.1.4	Pass
---------------------	----------------------	-------------

Test assemblies fabricated respectively with type K, L and M hard tubing were subjected to a load of 25 lbs applied to the center of the span at the center of the coupling. A hydrostatic pressure of 400 psi was then applied at a temperature of 68°F for a period of one hour while the load was maintained. No leakage from the fittings was detected.

NSF International Report
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Vacuum Test Section 4.1.5 Pass

Test assemblies fabricated respectively with type K, L and M tubing (hard and annealed) were subjected to a vacuum of 24.5 inches of mercury at a temperature of 68°F for a period of one hour. No change in vacuum was detected.

Hydraulic Shock Test Section 4.1.6 Pass

Test assemblies fabricated respectively with type K, L and M tubing (hard and annealed) were subjected to a hydraulic shock of 400 psi for 10,000 cycles at a frequency of 0.5 Hz and a temperature of 68°F. No leakage was observed.

Vibration Test Section 4.1.7 Pass

Test assemblies fabricated respectively with type K, L and M hard tubing were subjected to 1,000,000 vibration cycles while pressurized at 350 psi. After the vibration cycling, a hydrostatic pressure of 400 psi was applied at a temperature of 68°F for a period of 48 hours. No leakage was detected.

Spalling Test Section 4.1.8 Pass

The test assembly was subjected to 5,000 cycles following the requirements of section 4.1.8. No leakage was detected.

Dynamic Torsion Test Section 4.1.9 Pass

Two specimen were fabricated following the requirements of section 4.1.8. One specimen was cycled 10,000 times at a temperature of 68°F and the other specimen at a temperature of 210°F. After completion of the torsion cycles, a hydrostatic pressure of 400 psi was applied at a temperature of 68°F for a period of 48 hours. No leakage was detected.

Markings and Identification Section 5 Pass

The fitting is marked with manufacturer's name and nominal size.

Other Products Included in Test Sample - Description and IAPMO Listing Status: N/A

Off-site Testing Information: Witness testing was performed at the client's location.



NSF International Report for Job: 503635-01
Page 1 of 2

NSF International
789 North Dixboro Road
P.O. Box 130140
Ann Arbor, MI 48113-0140
Ph: 734-769-8010
Fx: 734-769-0109

Test Date: October 10, 2001
Issuance Date: October 17, 2001
Re-Issuance Date: N/A
Revision Date: N/A

Client: Viega, Franz Viegenger II, Sanitary and Heating Systems
Ennester Weg 9
Attendorn 57439
Germany

Product Manufacturer (if different from client): N/A

Source of Test Sample: Viega, Franz Viegenger II, Production Facility Attendorn

IAPMO File Number: None

Product Description: Viega Propress XL 4"

Sample submitted by:

Client *
 IAPMO R & T Inspector (See Annex B for "Instruction for Testing" form)

* Sample did not appear to have been tampered with before arriving at NSF International.

All portions of each test performed were under continuous and direct supervision of NSF International.

Concluding Summary:

Viega Propress XL 4" complied with the requirements of IAPMO PS 117-2001.

Testing Conducted By:

Lab Staff: Atabek Ciechanowski Date: 10/26/01
Atabek Ciechanowski - Lead Engineer, Plastics and Plumbing

Supervisor: James Paschal Date: 10/24/01
James Paschal - Director, Physical and Mechanical Testing



NSF International Report for Job: 503635-01
Page 2 of 2

Scope of Testing: Evaluation and testing were conducted to determine compliance of the Viega Propress XL 4" against the requirements of the IAPMO PS 117-2001.

Sections

IAPMO PS 117-2001:

<u>Parameter</u>	<u>Section</u>	<u>Pass/Fail</u>
Material Requirements	Section 4	Pass

Section 4.1

The bronze fitting complies with the material requirements of ANSI/ASME B16.22 and the chemical composition requirements of ASTM B88.

Performance Requirements

Bending Test	Section 5.1.4	Pass
Dynamic Torsion Test, 73° F	Section 5.1.9	Pass
Dynamic Torsion Test, 200° F	Section 5.1.9	Pass
Thermocycling Test	Section 5.1.8	Pass
Static Torsion Test	Section 5.1.3	Pass
Unrestrained Pressure Test, 210° F	Section 5.1.2	Pass
Unrestrained Pressure Test, 73° F	Section 5.1.1	Pass
Vacuum Test	Section 5.1.5	Pass
Vibration Test	Section 5.1.7	Pass
Water Hammer Test	Section 5.1.6	Pass

Other Products Included in Test Sample - Description and IAPMO Listing Status: N/A

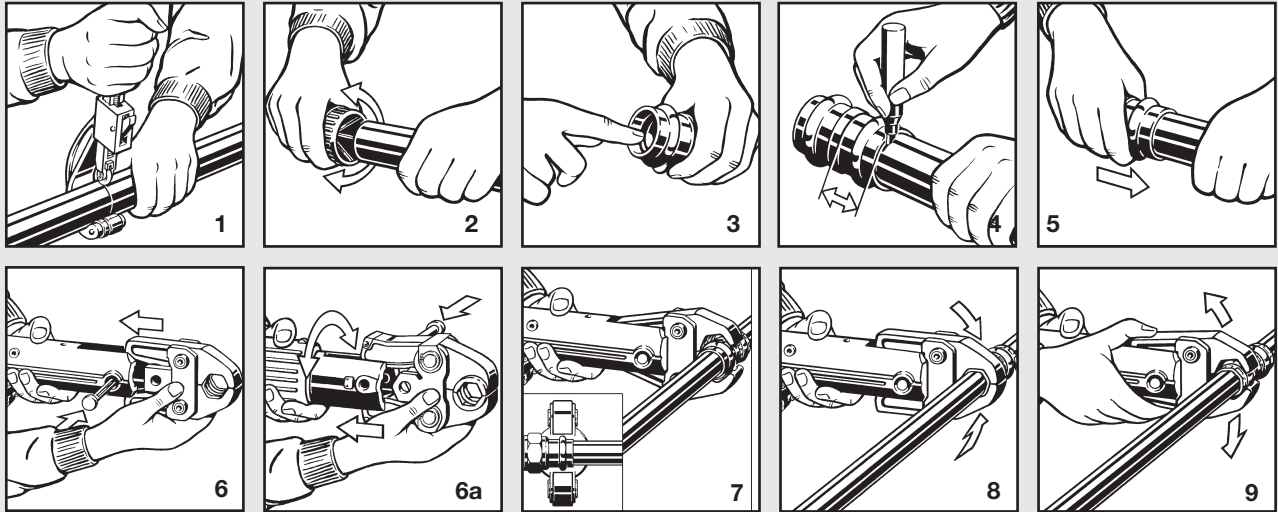
Off-site Testing Information: All testing witnessed at manufacturer's facility

Test Results: Attached (Report for 503635-01)

Product Instructions

For Types K, L and M Hard Copper Tubing in 1/2" to 2" and Soft Copper Tubing in 1/2" to 1-1/4".

⚠ WARNING Read and understand all instructions for installing ProPress fittings. Failure to follow all instructions may result in extensive property damage, serious injury or death.



Tube Size	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Insertion Depth	3/4"	7/8"	7/8"	1"	1-7/16"	1-9/16"

1. Cut copper tubing at right angles using displacement type cutter or fine-toothed steel saw.
2. Remove burr from inside and outside of tubing to prevent cutting sealing element.
3. Check seal for correct fit. Do not use oils or lubricants. Use only ProPress Shiny Black EPDM or Dull Black FKM Sealing Elements.
4. Mark proper insertion depth as indicated by the ProPress Insertion Depth Chart. Improper insertion depth may result in improper seal.
5. While turning slightly, slide press fitting onto tubing to the marked depth. **Note: End of tubing must contact stop.**
6. Insert appropriate Viega jaw into the pressing tool and push in holding pin until it locks in place.
7. Open the jaw and place at right angles on the fitting. Visually check insertion depth using mark on tubing.
8. Start pressing process and hold the trigger until the jaw has engaged the fitting.
9. After pressing, the jaw can be opened again.
10. For applications requiring ProPress with FKM sealing elements, remove the factory installed EPDM sealing element and replace with FKM sealing element.



Pressure Testing: Pressure testing is to be carried out in accordance with local codes. ProPress includes the Smart Connect (SC) Feature providing quick and easy identification of **unpressed** connections during the pressure testing process. **Unpressed connections are located by pressurizing the system with air or water. When testing with air the pressure range is 1/2 PSI to 85 PSI maximum. When testing with water the pressure range is 15 PSI to 85 PSI maximum.** The SC Feature is an integral part of the design of the fitting assuring leakage of liquids and/or gases from inside the system past the sealing element of an unpressed connection. The SC Feature is removed during the pressing process creating a leak-proof, permanent connection.

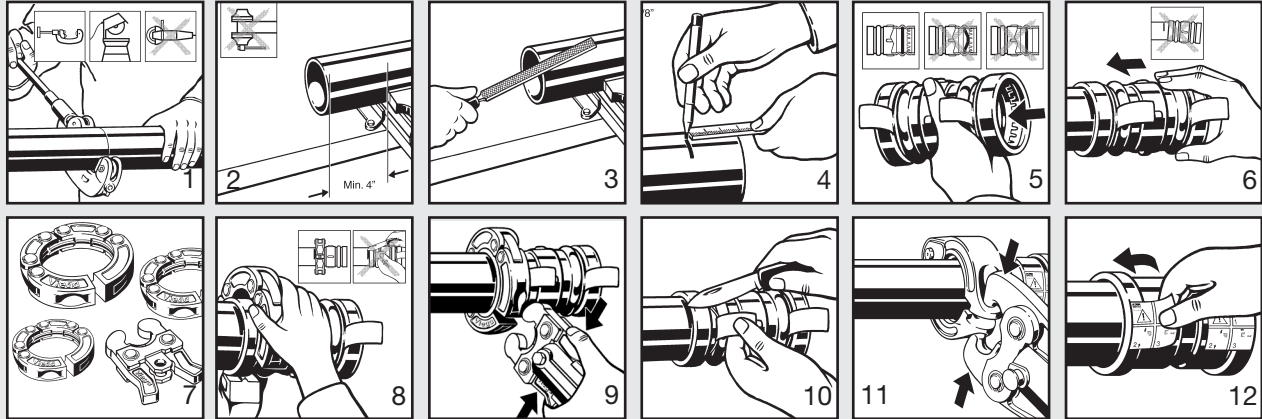
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Product Instructions

Copper Fittings for Types K, L and M Hard Copper Tubing in 2-1/2" to 4"

⚠ WARNING Read, understand and follow all instructions for installing ProPress XL fittings. Failure to follow all instructions may result in extensive property damage, serious injury or death.



Tube Size	2-1/2"	3"	4"
Insertion Depth	2-1/8"	2-1/8"	2-1/2"

1. Cut copper tubing at right angles using displacement type cutter or fine-toothed steel saw.
2. Keep end of tubing a minimum of 4" away from the contact area of the vise to prevent possible damage to the tubing in the press area.
3. Remove burr from inside and outside of tubing to prevent cutting sealing element.
4. Mark proper insertion depth as indicated by the ProPress XL insertion depth chart. Improper insertion depth may result in an improper seal.
5. Check seal and grip ring for correct fit.
6. While turning slightly, slide press fitting onto tubing to the marked depth. Do not use oils or lubricants.
7. ProPress XL fitting connections must be performed with ProPress XL Rings and Actuator. Use of other ring set or actuator will result in an improper connection. See Ridgid Operator's Manual for proper tool instructions.
8. Open XL Ring and place at right angle on the fitting. XL Ring must be engaged on the fitting bead. Check insertion depth.
9. With Actuator inserted into the tool, open the Actuator as shown.
10. Place Actuator onto XL Ring and start pressing process. Hold the trigger until the Actuator has engaged the XL Ring. Keep extremities and foreign objects away from XL Ring and Actuator during pressing operation to prevent injury or incomplete press.
11. Release Actuator from XL Ring and then remove the XL Ring from the fitting on completion of press. Remove elastic control ring from fitting indicating press has been performed.
12. For applications requiring ProPress XL with FKM sealing elements, remove the factory installed EPDM sealing element and replace with FKM sealing element.



Pressure Testing: Pressure testing is to be carried out in accordance with local codes. ProPress XL also includes the Smart Connect Feature providing quick and easy identification of unpressed connections during the pressure testing process. Unpressed connections are located by pressurizing the system with air or water. When testing with air the pressure range is 1/2 PSI to 85 PSI Maximum. When testing with water the pressure range is 15 PSI to 85 PSI Maximum. The SC Feature is an integral part of the design of the fitting assuring leakage of liquids and/or gases from inside the system past the sealing element of an unpressed connection. The SC Feature is removed during the pressing process creating a leak-proof, permanent connection.

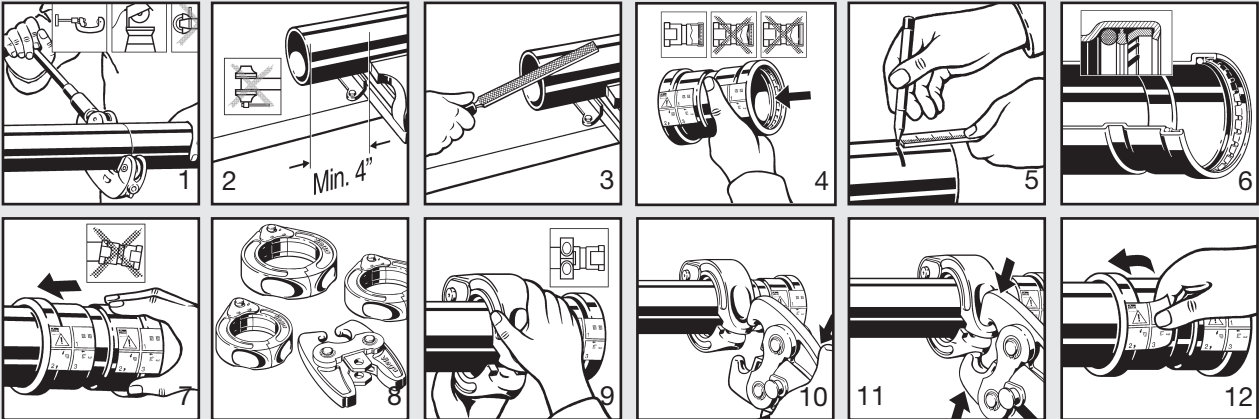
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Product Instructions

For Types K, L and M Hard Copper Tubing in 1/2" to 2" and Soft Copper Tubing in 1/2" to 1-1/4".

⚠ WARNING Read, understand and follow all instructions for installing ProPress XL-C fittings. Failure to follow all instructions may result in extensive property damage, serious injury or death.



ProPress XL-C Insertion Depth Chart			
Tube Size	2-1/2"	3"	4"
Insertion Depth	1-5/8"	1-7/8"	2-3/8"

1. Cut copper tubing at right angles using displacement type cutter or fine-toothed steel saw.
2. Keep end of tubing a minimum of 4" away from the contact area of the vise to prevent possible damage to the tubing in the press area.
3. Remove burr from inside and outside of tubing to prevent cutting sealing element.
4. Check seal and grip ring for correct fit. Do not use oils or lubricants. Use only ProPress Shiny Black EPDM sealing elements.
5. Mark proper insertion depth as indicated by the ProPress XL-C Insertion Depth Chart. Improper insertion depth may result in an improper seal.
6. Illustration demonstrates proper fit of grip ring, separation ring and sealing element.
7. While turning slightly, slide press fitting onto tubing to the marked depth. End of tubing must contact stop.
8. ProPress XL-C fitting connections must be performed with ProPress XL-C Rings and V2 ACTUATOR. Use of ProPress XL Rings and/or Actuator (for Bronze fittings) will result in an improper connection. See Ridgid Operator's Manual for proper tool instructions.
9. Open XL-C Ring and place at right angles on the fitting. XL-C Ring must be engaged on the fitting bead. Check insertion depth.
10. With V2 ACTUATOR inserted into the tool, open the V2 ACTUATOR as shown and connect V2 ACTUATOR to the XL-C Ring.
11. Place V2 ACTUATOR onto XL-C Ring and start pressing process. Hold the trigger until the Actuator has engaged the XL-C Ring. Keep extremities and foreign objects away from XL-C Ring and V2 ACTUATOR during pressing operation to prevent injury or incomplete press.
12. Release V2 ACTUATOR from XL-C Ring and then remove the XL-C Ring from the fitting on completion of press. Remove tag from fitting indicating press has been performed.

Pressure Testing: Pressure testing is to be carried out in accordance with local codes. ProPress XL-C includes the Smart Connect (SC) Feature providing quick and easy identification of **unpressed** connections during the pressure testing process. **Unpressed connections are located by pressurizing the system with air or water. When testing with air the pressure range is 1/2 PSI to 85 PSI maximum. When testing with water the pressure range is 15 PSI to 85 PSI maximum.** The SC Feature is an integral part of the design of the fitting assuring leakage of liquids and/or gases from inside the system past the sealing element of an unpressed connection. The SC Feature is removed during the pressing process creating a leak-proof, permanent connection.

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